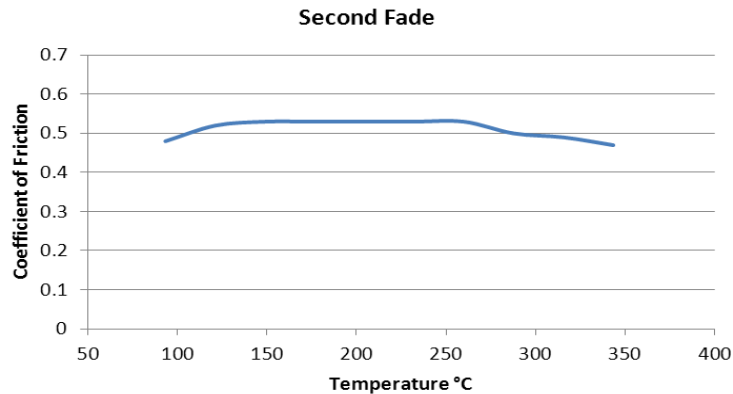


PRODUCT DATA SHEET

TRIMAT MN1185



Material Description:

MN1185 is a rigid moulded friction material, having a non-asbestos base of glass and synthetic fibres in random dispersion. It contains a blend of carefully selected friction modifiers bound together with a specifically developed resin, which contributes to both strength and frictional characteristics.

MN1185 has a high friction level and displays excellent coefficient of friction stability over a wide range of operating temperatures.

MN1185 also offers stable and consistent performance when considering such features as fade resistance, kindness to brake drum surfaces and wear resistance.

Technical Details:

| Property | Typical Value | |
|-----------------------------------|------------------------|---------------------------------|
| Coefficient of Friction (dynamic) | 0.52 (SAE J661) | |
| Wear Rate | 36 mm ³ /MJ | (0.0059 in ³ /hp.hr) |
| Specific Gravity | 2.10 | |
| Ultimate Tensile Strength | 32 N/mm ² | (4640 psi) |
| Ultimate Shear Strength | 24 N/mm ² | (3480 psi) |
| Ultimate Compressive Strength | 170 N/mm ² | (24650 psi) |

Recommended Operating Range:

| | | |
|----------------------------------|----------------------------|----------------|
| Maximum Intermittent Temperature | 350°C | (660°F) |
| Maximum Continuous Temperature | 300°C | (570°F) |
| Pressure | 0.07-2.5 N/mm ² | (10-363 psi) |
| Maximum Rubbing Speed | 60 m/s | (11808 ft/min) |

Recommended Mating Surfaces:

Close grained cast iron, forged or cold rolled steel should be 180 Brinnell or over.

Available Sizes:

| | |
|----------------------|-------------------------------|
| Standard Sheet Size: | 600mm (23.6") x 600mm (23.6") |
| Thickness: | 5.0mm (3/16") to 38mm (1.5") |

Note: Mouldable to special shapes at request of customer.



NOTE: There is no standard test procedure for industrial Friction Materials, therefore it could be misleading to compare different manufacturers test results. The Co-efficient of Friction/Temperature Graph illustrated, should be used for comparison of the various Trimat qualities only.